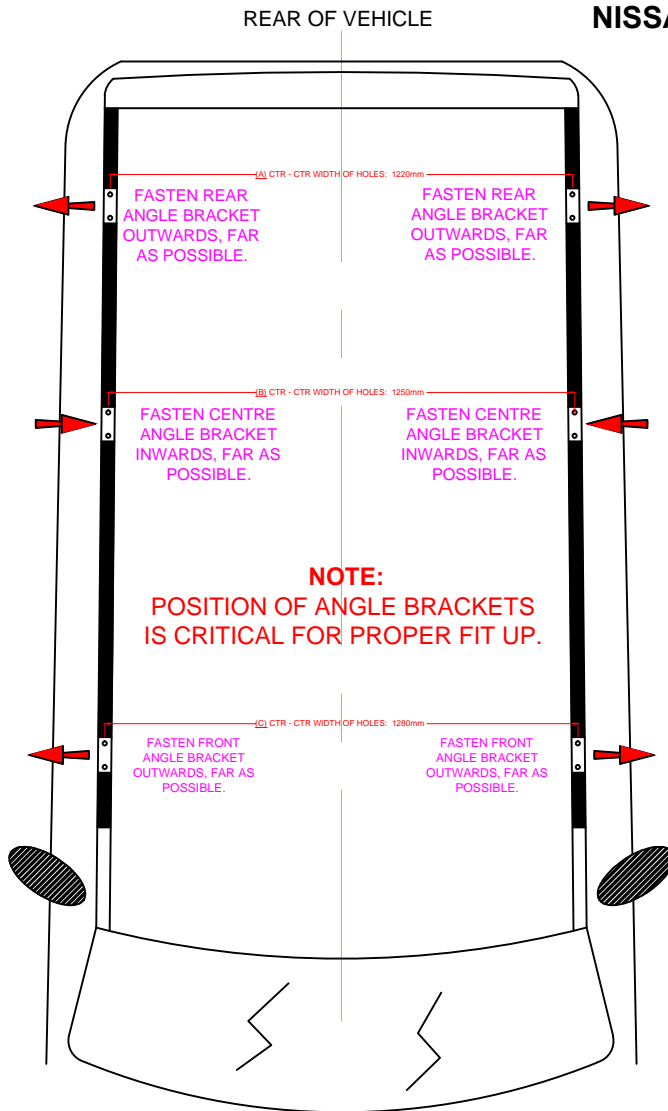


FITTING INSTRUCTIONS

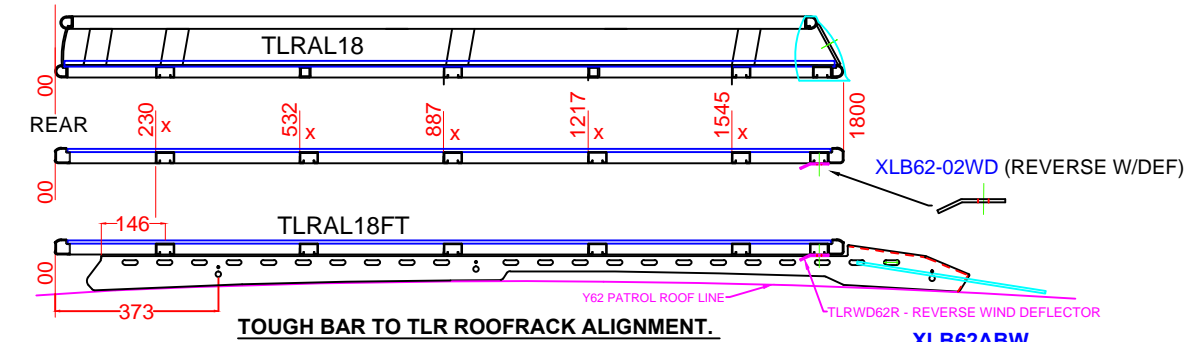
THREADED MOUNTING POINTS IN ROOF-TOP DITCH

NISSAN PATROL Y62 WAGON (XLB62-02 V4) TOUGH BAR - TLR18,TLR18FTW ROOF RACKS.

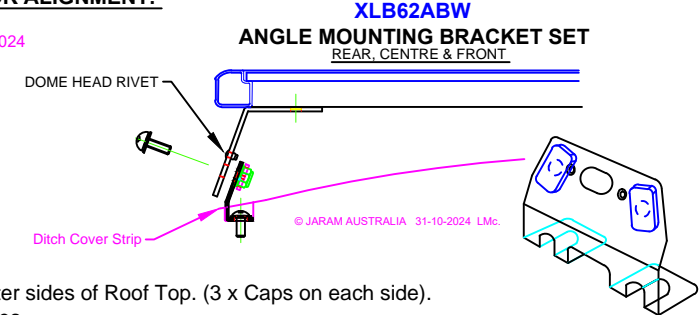
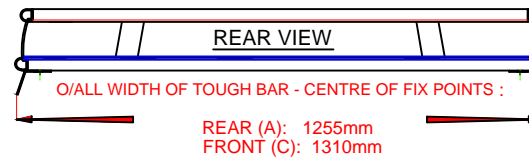


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UPDATED: 15-8-2025 LMc.



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1. Remove 6 x Cover Caps from the Roof Ditch Cover Strip on outer sides of Roof Top. (3 x Caps on each side).
 2. Unscrew the Plastic Caps from the Threaded Holes in the cavities.
 3. Seal in and around the holes with Silicone Sealant and fit the Angle Mounting Brackets, over the holes.
 4. Align the Angle Mounting Brackets with the Threaded Holes and secure with M8x20 But. Soc. Screws with Flat Washers.
 5. Position and hold the Rear Angle Mounting Brackets against the outer edge of Cavity, while firmly tightening the Fasteners.
 6. Position and hold the Centre Angle Mounting Brackets, as far as possible towards the centre of Roof Top, while firmly tightening the Fasteners.
 7. Position and hold the Front Angle Mounting Brackets against the outer edge of Cavity, while firmly tightening the Fasteners.
 8. With the TLR Roof Rack upside down, position Tough Bars on the specific Channels, as shown.
 9. Fit Acoustic Foam Tape to the Top Side of Tough Bar, in line with the Non Fastener Channels.
 10. Secure Tough Bar to Roof Rack with M10 x 25 Hex. Set Screw, Star Washer, Flat Washer and Channel Nut.(Hand tighten only).
 11. Adjust the Tough Bars evenly to the O/All measurements specified, in line with Front & Rear Mounting Holes in Tough Bar, as shown above.
- NOTE: Tough Bars must be centred on Roof Rack - equal distance from both sides of Roof Rack - Front and Rear.**
12. Check measurements and tighten fasteners firmly to secure Tough Bars to Roof Rack.
 11. With a person either side of the Roof Rack, carry the Roof Rack over the rear of the vehicle and lower it gently over the outside of the Angle Mounting Brackets and align the Angle Mounting Bracket Hole Centres.
 12. Fit the M10x25 Soc. Cap Screws with Flat Washers through Tough Bar and Angle Mounting Brackets.
 13. Raise the rear Tailgate, check clearance from Roof Rack.
 14. Starting from the rear, tighten all Fasteners firmly.

NOTE: Check all Roof Rack and Tough Bar Fasteners regularly, especially after traveling over unsealed roads and rough terrain.