



INTERNAL CANOPY BARS & TRACKLANDER – WELL BODY UTE FITTING INSTRUCTION

1. Select Internal Canopy Bar system required.
2. Select Tracklander Roof Rack required (Cross Member Channels will need to be in specific positions to align with Internal Canopy Bar positions when fitted).
3. Position adjustable support stand in rear of Ute.
4. Position Tracklander on top of Canopy
5. Select the channels on the underside of the Tracklander that will provide the greatest span between the front and rear leg mounts. Also note, that the Leg Mounts must fit on a flat section at the front and rear of the Canopy.
6. Remove the Tracklander and position the leg mounts provided onto the channels selected in step 5. (only do the leg mounts up finger tight)
7. Position the Tracklander and leg mounts onto the canopy, centralise it and mark the hole centres.
8. With Internal Canopy Bar assembled (as per diagram) lift into position – central on Adjustable Support Stand. (in line with holes marked on the top of canopy)
9. Release locking knob on support stand, push upper section of support stand upwards till it is firm against canopy.
10. Check position of Internal Canopy Bar. Make sure:-
 - Internal top sleeve is central – left to right.
 - Mounting plates on top sleeve are flat against Canopy Roof.
 - Position Front to Rear is correct.

NOTE: Canopy bars must be as close to vertical fore and aft as possible.
11. Release Lock Bolts and Adjustable Legs then adjust width to suit. “U” Brackets must rest firmly on Channel Ledge (level with top of Ute tray). Twist the “U” bracket to suit, if ICB needs to lean forward to clear obstructions, etc.

NOTE: If a gap remains between Top Internal Sleeve Plate and canopy, use 10mm Polyethylene spacer blocks to fill gap when fitting.
12. Mark holes with pen and lower Adjustable Stand.
13. Drill Ø3mm pilot holes.
14. Check position of holes again.
15. Drill Ø8mm diameter holes through Fibreglass Canopy.
16. Drill Ø10mm diameter holes through Channel Ledge to secure lower “U” brackets.
17. Apply Silicon or Sikaflex Sealant around holes on top Sleeve Mounting Plates.
18. Push Internal Canopy Bar upwards firmly into position with Adjustable Stand and locate top holes with M8 Bolts. Secure lower “U” brackets with M10 x 40 Hex Set Screw, Washers, and Nyloc Nuts then tighten firmly.
19. Tighten all Lock Bolts on Internal Canopy Bar.
20. Apply Silicon or Sikaflex Sealant around holes on top of Fibreglass Canopy and shank of Bolts.
21. Position Tracklander on Canopy Rooftop, with Leg Mounts and Rubber Pads in place. Align with ICB Top Plates, then secure with M8 x 40 Hex Set Screws and Washers on topside.
22. Fit M8 Washers and Nyloc Nuts on the underside and tighten firmly (**not over tight**).



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23. Remove any excess sealant from Mounting Plates and Rubber Pads.
24. Adjust height of front Leg Mount to suit. (Use Leg Height Spacers if necessary).
25. Check periodically that all fixings are tight. Especially after travelling over rough terrain.



**INTERNAL CANOPY BARS & TRACKLANDER (TLR AL18)
FITTED TO TOYOTA HILUX DUAL CAB**

