

XLB53-01 TOUGH BAR - ADDITIONAL FITTING INSTRUCTIONS FORD PX RANGER DUAL CAB WILD TRACK (with Roof Rails) 2011-2022

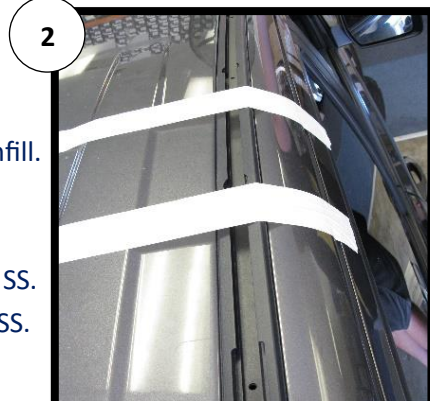
To fit the Tracklander Tough Bar Kit, the Factory Roof Rails will have to be removed from the vehicle Roof top. This is achieved by lowering the Hood Lining of the vehicle. This will allow access to the 2 x Nuts at both ends of the Roof Rails. **NOTE: Hood Lining removal is only recommended by persons familiar with this task.**

PARTS LIST

QUANTITY

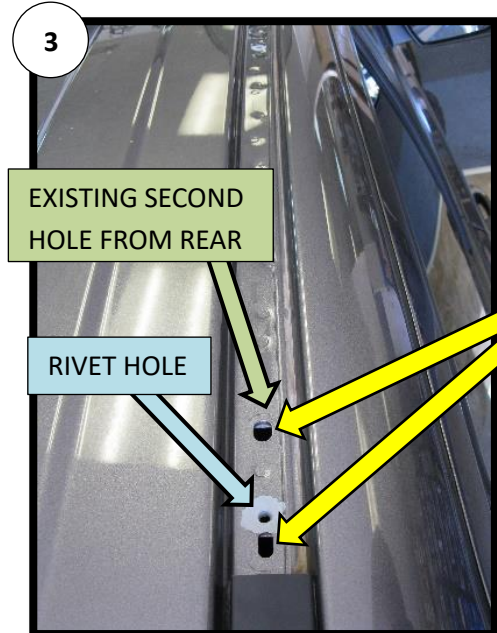
DESCRIPTION

- 1 PAIR (LH & RH) Black PVC Ditch Infill.
- 2 M6x20 But. Soc. Screw SS.
- 2 M6x20 But. Soc. Screw SS.
- 4 M6 x 12 Small Flat Washer SS.
- 4 M6 x 19 Large Flat Washer SS.
- 4 M6 Nyloc Hex. Nuts Z/P.

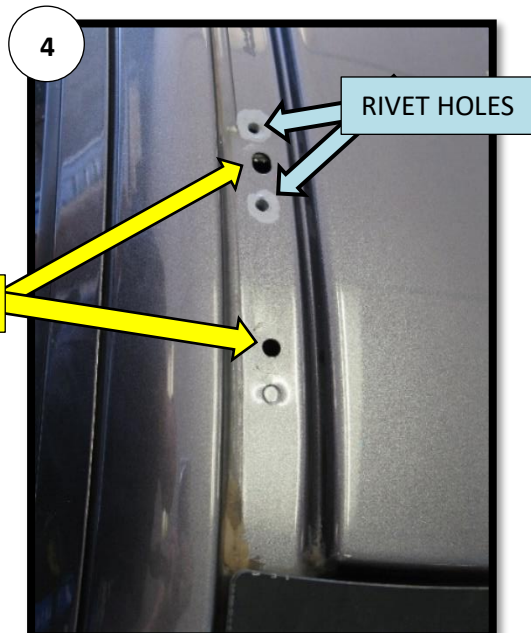


- Once Hood Lining is lowered, from inside the roof space, remove the 2 x Hex Nuts from both ends of Roof Rails.
- Remove the metal Backing Plates from inside of metal Roof.
- Lift and remove the Roof Rails from the Roof Top.
- Clean the Roof Ditch with Sika Cleaner.
- Hold Track down with Masking Tape.
- Position Moulded Tracks in Roof Ditch as per Fitting Instructions and mark centres of holes for rivets.
- Remove Tracks from Roof Ditch.

NOTE: The second Rivet Hole from rear of Moulded Track aligns with existing Roof Rail hole in the Roof Ditch. Enlarge the hole in the Moulded Track to Ø6mm. Use the M6 x 20 But. Soc. Screws, Flat Washers and Nyloc Nuts provided. Apply Sikaflex Sealant to hole and fasten the Moulded Track down after Riveting has been completed.



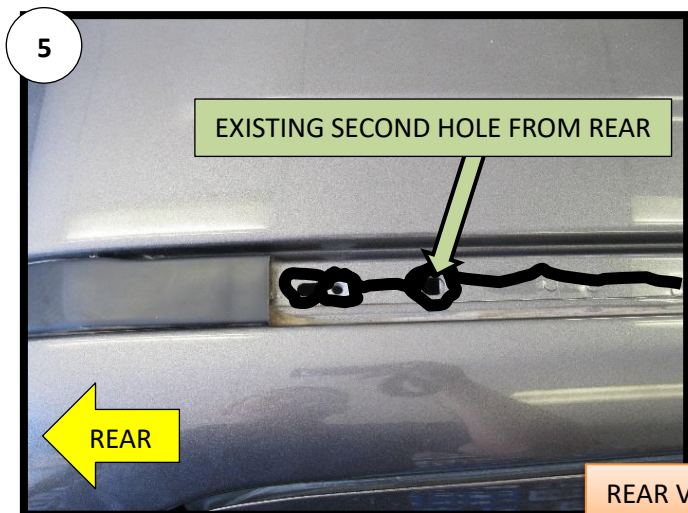
REAR VIEW – R.H.S.



FRONT VIEW – R.H.S.

- Drill Ø4.8mm Holes for Rivets with Drill.
- **WARNING: Use a Drill Stop - Drill Bit must not penetrate Roof Skin more than 3mm.**
- Seal raw metal in holes with Zinc Primer and allow to dry.

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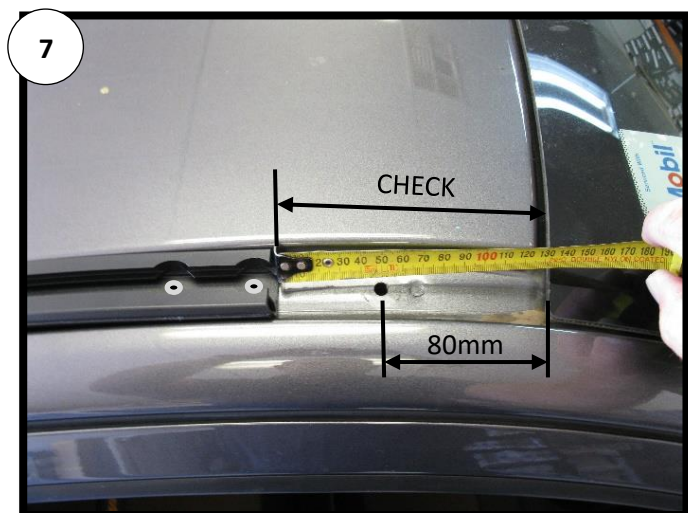


REAR VIEW – R.H.S.

- Existing Roof Rail hole (second from rear) is used to secure Moulded Track also. with M6 x 20 But. Soc Screw, Flat Washers, and Nyloc Nut.
- Apply Sikaflex Sealant along Roof Ditch, in and around all holes.



- Fit Sliding Mounting Plates into Moulded Tracks.
- Fit Moulded Track to Roof Ditch and align Rivet holes.
- Fit M6 x 20 But. Soc Screw with Small Flat Washer (Top) into second hole from rear and fit Large Flat Washer (Bot.) and Nyloc Nut on inside.
- Fit and Fasten all Rivets.



- Measure gap between Windscreen and end of Track.
- Cut Black PVC Moulding to length.
- NOTE: Align hole in PVC Ditch Infill with hole in Roof Ditch before cutting.**
- The 80mm end of PVC Ditch Infill has been angle cut to match Windscreen. (LHS & RHS)



- Seal in and around hole with Sikaflex Sealant.
- Fit PVC Ditch Infill to Roof Ditch and align hole.
- Fit M6 x 25 But. Soc Screw with Small Flat Washer (Top) into hole and fit Large Flat Washer (Bot.) and Nyloc Nut on inside.
- Tighten carefully until PVC Ditch Infill is held firmly.
- Tighten Rear M6 x 20 Fasteners firmly.
- Refit Hood Lining.
- Tough Bar & Tracklander Roof Rack can now be fitted to the Moulded Tracks.