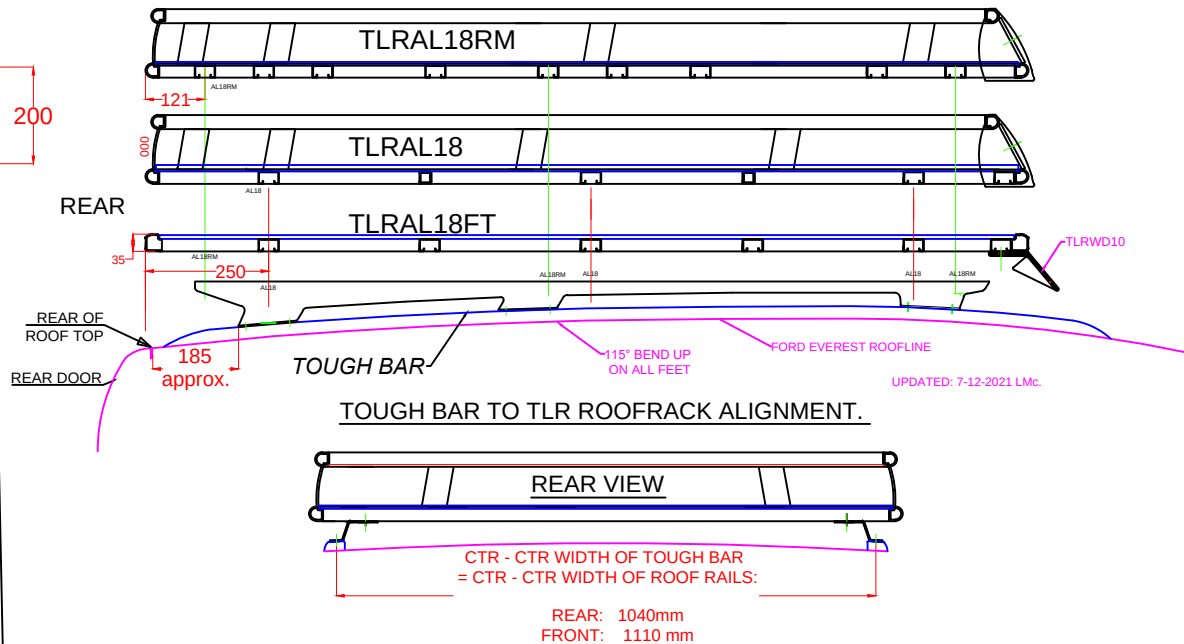
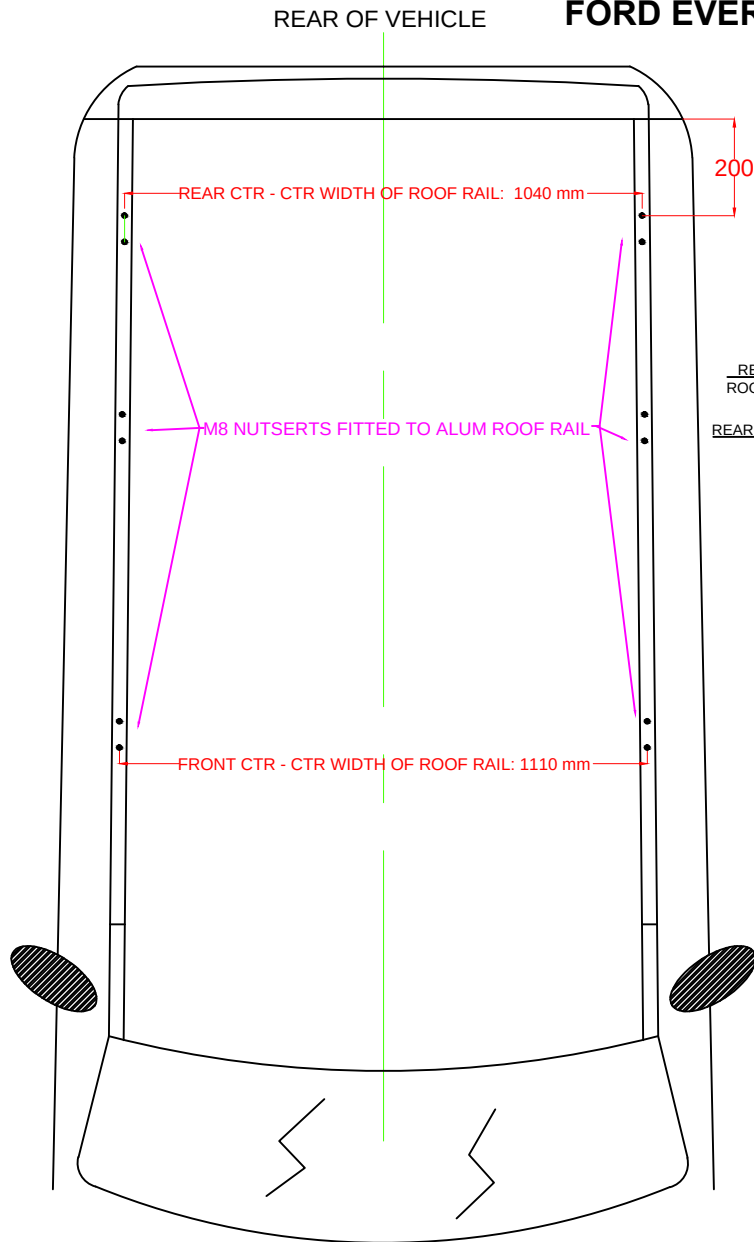


FITTING INSTRUCTIONS

(NUTSERT MOUNT TO ROOF ROOF RAILS)

FORD EVEREST WAGON (LB70NS-02) V6 TOUGH BAR - TLR18, TLR18FT & TLR18RM.



1. Measure the Centre to Centre width of the existing Roof Rails at REAR of vehicle and record the measurement.
 2. Measure the Centre to Centre width of the existing Roof Rails at FRONT of vehicle and record the measurement.
 3. With the TLR Roof Rack upside down, position Tough Bars on the specific Channels, as shown.
 4. Secure with M10 x 25 Hex. Set Screw, Star Washer, Flat Washer and Channel Nut.
 5. Move the Tough Bars evenly both sides of Centreline to the Centre's of the Roof Rails as shown.
- NOTE: Tough Bars must be equal distance from both sides of Roof Rack - Front and Rear.**
6. Tighten fasteners firmly to secure Tough Bars to Roof Rack.
 7. With a person either side of the Roof Rack, carry the Roof Rack over the rear of the vehicle and lower it gently on the Roof Rails and check Tough Bar Foot Plate alignment with Rail.
 8. Raise the rear Tailgate, check clearance from rear of Roof Rack and mark centres of holes onto Roof Rails.
 9. Remove Roof Rack from Roof Rails,
 10. Pilot Drill centre marks of holes Ø3mm, through top surface of Aluminium Roof Rail only.
 11. Enlarge holes to suit M8 Nutsert (Ø11mm - **Please check outside diameter of Nutsert Shell before drilling**).
 12. Fit M8 Nutserts to holes with Nutsert Tool and pull up firmly.
 13. Apply Silicone Sealant to the Nutsert threads (12 off).
 14. Re position Roof Rack and Tough Bars onto Roof Rails and position over Nutserts.
 15. Fit the 12 - M8x25 But. Soc. Screws with Star Washers and Flat Washers through Tough Bar Foot and into the Threaded Nutserts in Roof Rails.
 16. Tighten all Fasteners firmly.

NOTE: Check all Roof Rack and Tough Bar Fasteners regularly, especially after traveling over unsealed roads and rough terrain.