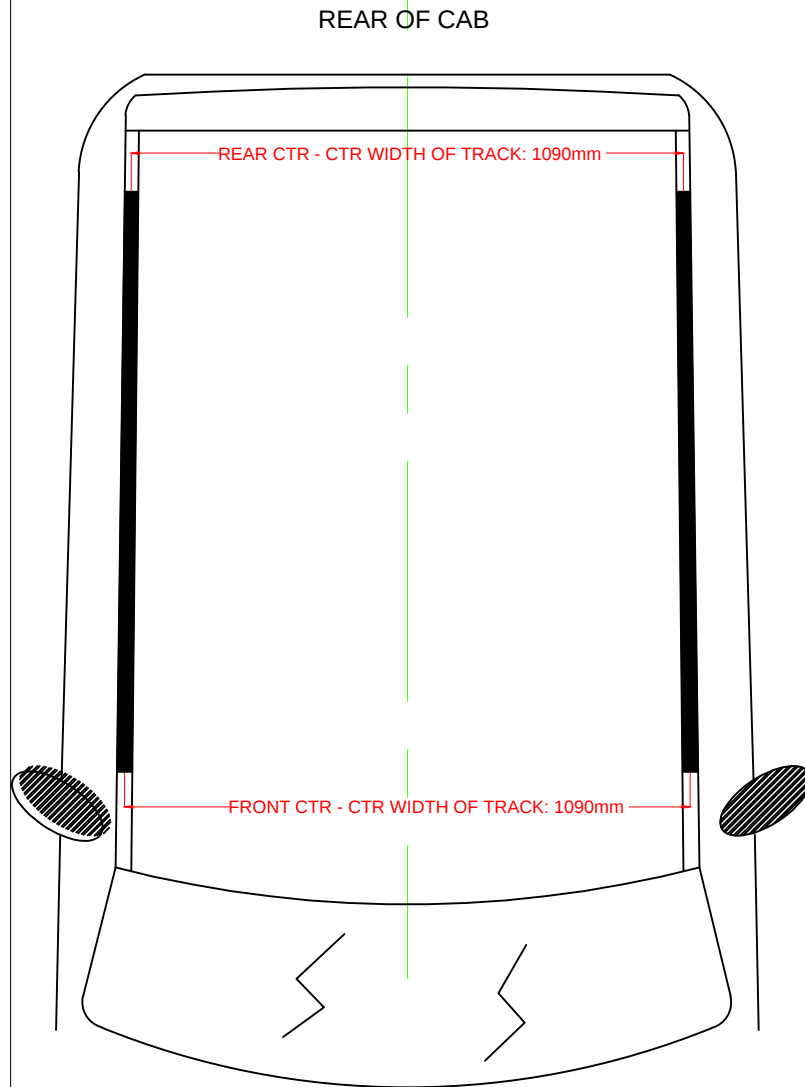


LB83M - FITTING INSTRUCTIONS

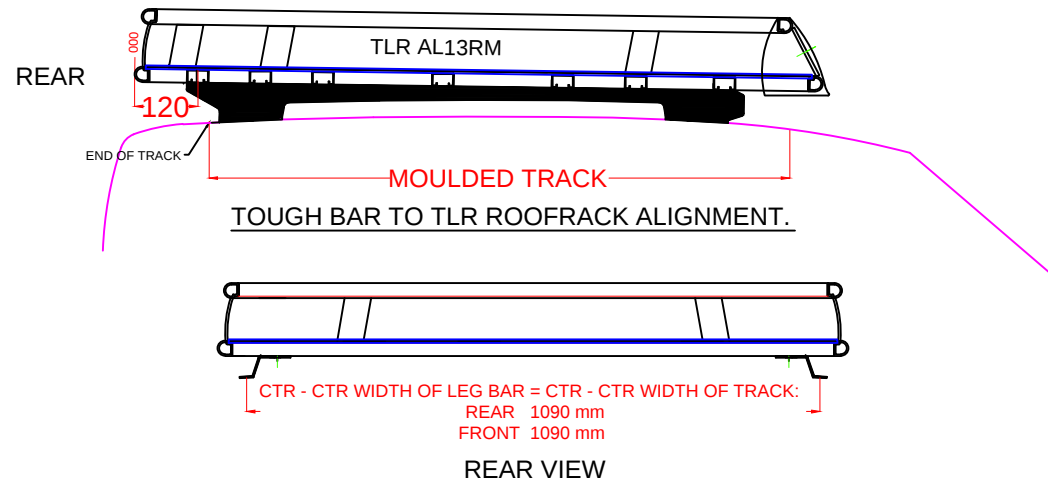
MOULDED TRACK MOUNT

REVISION 5.

TOYOTA HILUX 8GEN DUAL CAB TOUGH BAR - TLR14 & TLR13RM ROOF RACKS.



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1. Fit Tracks in Channel on Roof Top as per Fitting Instructions.
 2. *Ensure Sika® Aktivator® 205 (Cleaner 205) is applied the roof area where the tracks will be fitted, and also to the tracks themselves and any dirt and residue is removed. Sikaflex252 must then be applied in and around every rivet hole, and liberally applied to the roof of the full track length. (The amount of Sikaflex applied should be sufficient to completely cover the width of the Moulded Track once riveted in place. (Sikaflex acts as a sealer and a bond but also as a membrane between the roof and the track.
 3. Measure the Centre to Centre width of the Tracks at the REAR and record the measurement.
 4. Measure the Centre to Centre width of the Tracks at the FRONT and record the measurement.
 5. With the TLR Roof Rack upside down, position Tough Bars on the specific Channels, as shown.
 6. Secure with M10 x 25 Hex. Set Screw, Star Washer, Flat Washer and Channel Nut.
 7. Move the Tough Bars evenly both sides of Centreline to the Centre's of the Roof Tracks as shown.
- NOTE: Tough Bars must be equal distance from both sides of Roof Rack - Front and Rear.**
8. Tighten fasteners firmly to secure Tough Bars to Roof Rack.
 9. With a person either side of the Roof Rack, carry the Roof Rack over the rear of the vehicle and lower it gently on the Roof Tracks.
- NOTE: Rear of Roof Rack to be approx. 30mm - 50mm from rear edge of roof.**
10. Fit the Threaded Insert Plates into the Tracks (2 in each Track).
 11. Fit the M6x16 But. Soc. Screws with Star Washers and Flat Washer through Tough Bar Foot and thread into Insert Plates in Track.
 12. Check position of Roof Rack and tighten all Fasteners firmly.

NOTE: Check all Roof Rack and Tough Bar Fasteners regularly, especially after traveling over unsealed roads and rough terrain.